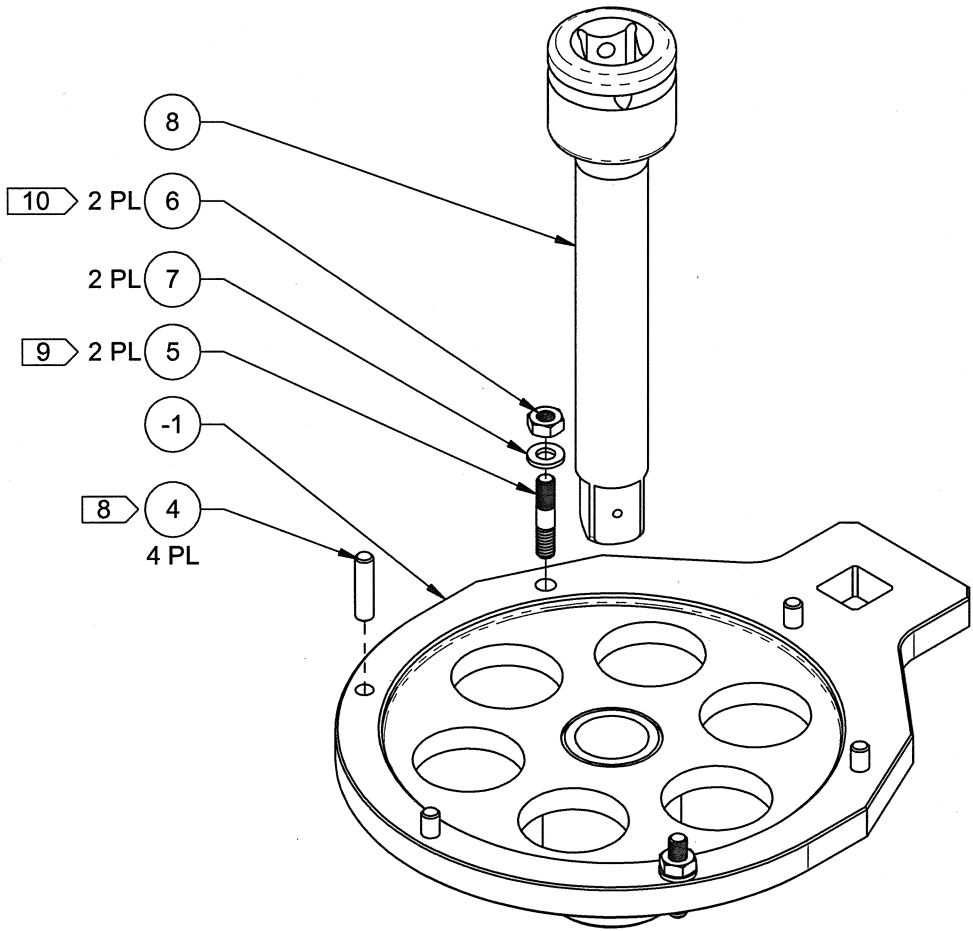
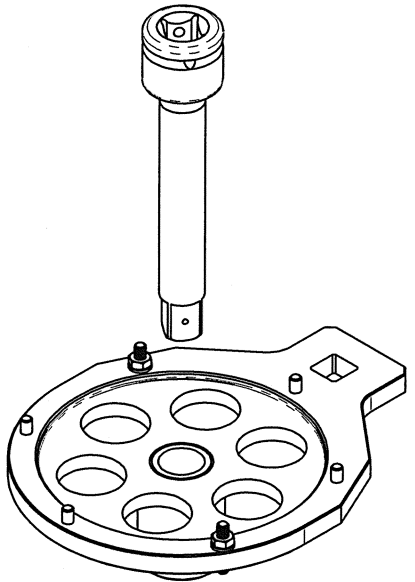
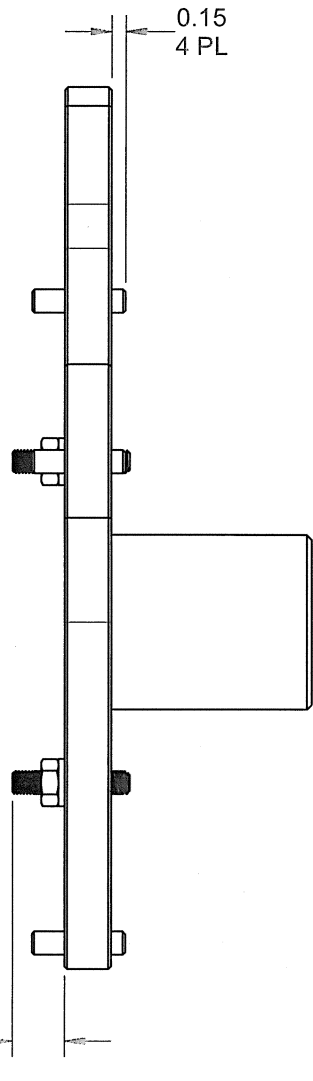
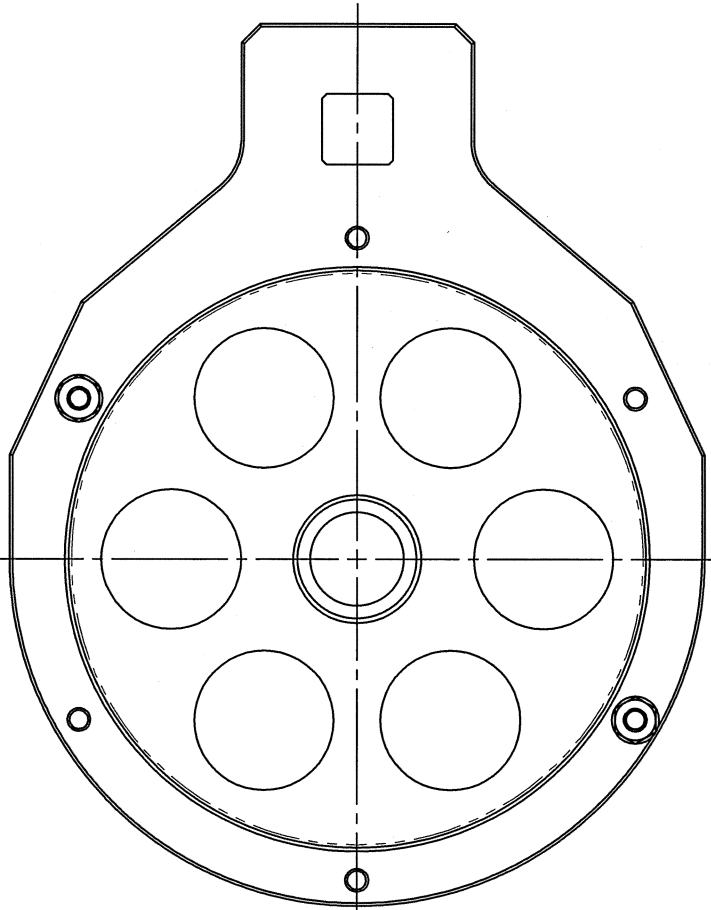


ITEM #	QTY	PART #	PART TITLE
-1	1	RB T103063-1	FIXTURE ASSEMBLY
4	4	McMaster#98381A330 OR EQUIV	BLACK OXIDE STEEL DOWEL PIN 1/4" DIA. X 1" LG.
5	2	AN125964	CAD PLATED STEEL STUD 1/4" X 1-1/4" LG. X 1/2" THREAD LENGTH
6	2	AN315-4R	CAD PLATED STEEL HEX NUT 1/4"-28 X 0.172-0.204 THK.
7	2	NAS1149F0463P	STEEL WASHER 0.265" ID. X 0.500" OD. X 0.063" THK.
8	1	SNAP-ON #L62 OR EQUIV	CHROME PLATED STEEL SOCKET EXTENSION 3/4" DRIVE X 8" LG.



RB T103063 TOOL SET HOLDING

11

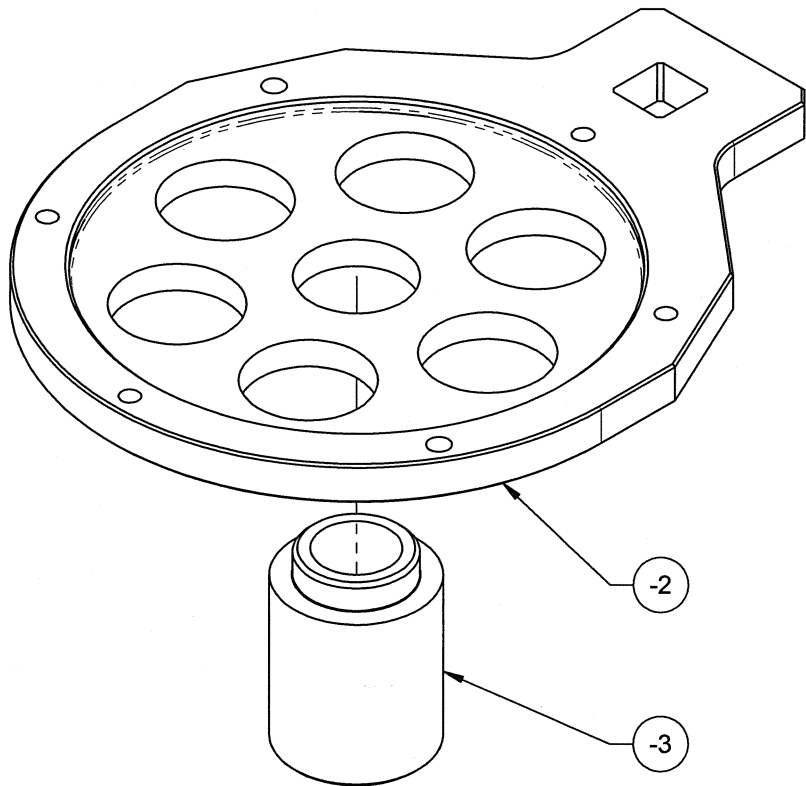


NOTES:

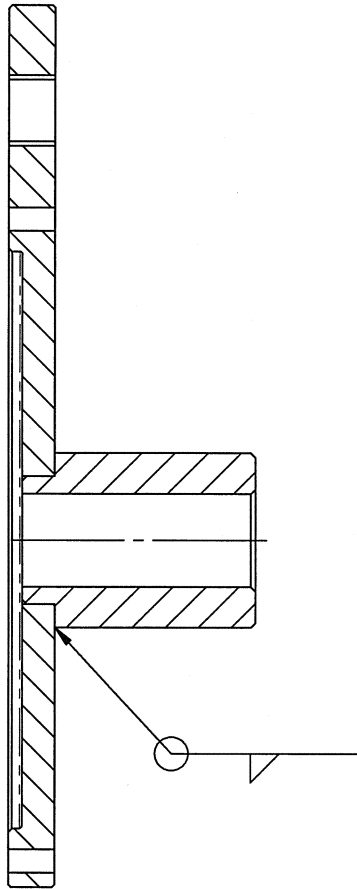
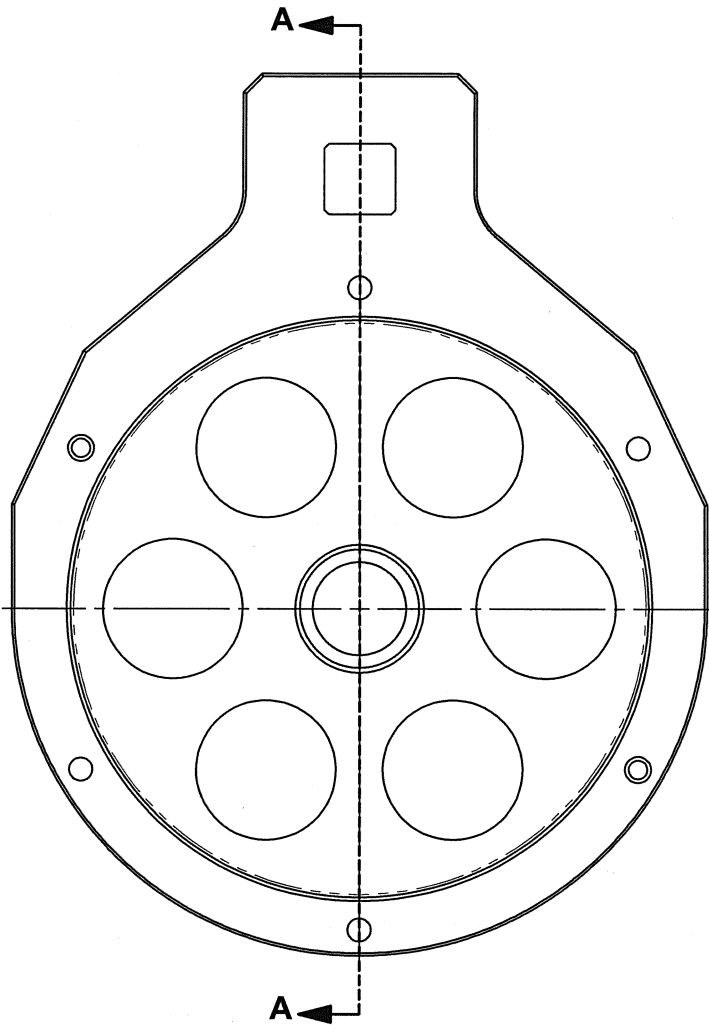
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM 3 WITH ITEM -1, AND REMOVE EXCESS
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON COARSE THREADS OF ITEM 4 THEN ASSEMBLE WITH ITEM -1, AND REMOVE EXCESS
- 10) INSTALL ITEM 6 HAND TIGHT
- 11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-784	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT		
MFG. APPR.	FK		
APPROVED	VP		
DATE	2019-06-28	TOOL PART # RB T103063	REV. A SHEET 1 OF 4
		TITLE SET HOLDING	SCALE NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RB T103063-2	FIXTURE
-3	1	RB T103063-3	BAR





RB T103063-1 FIXTURE ASSEMBLY



SECTION A-A

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: 36-40 Rc
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN
8) REMOVE ALL WELD SPATTERS

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	FK	RB T103063	SHEET 2 OF 4
APPROVED		TITLE	SCALE
		SET HOLDING	NTS 
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